

Sustainable Mining by Drilling

A New Concept For

Narrow Vein Mining

Chris Sennitt

Mining Investment Asia Singapore, March 2020



Developing Polymetallic Mines on the Korean peninsula



- ***** KME Private Australian Company
 - Directors worked together in Korea for 25 years
- Established Polymetallic Project Portfolio:
 - Uiseong Au-Cu-Zn-Pb-Ag ± Bi-In-W
 - Haman Cu-Ag-Au ± Co-W
 - Goseong Cu-Ag-Au ± Ge-Se-Bi
- Historical Drilled Resources = ~4.5Moz AuEq
 - "Drill-Ready" Resource Targets Low Exploration Risk
 - High Grade Zones Low Development Risk
 - Multiple Metals Natural Risk Hedge
 - High Value Critical Metal By-products: Bi, In, W, Co
- Base Metal Refineries Onsan & Seokpo
 - No Shipping Costs major cost saving
- South Korea
 - OECD & G12 Country Low Sovereign Risk
 - Excellent Infrastructure
 - Proximity to North Asia Region Markets
 - Low Business Risk
 - Leader in Technology & Innovation

Sustainable Mining by Drilling Concept (SMD)





Proponent: Novamera Inc (Anaconda Mining & Memorial University)

KOREAN METALS

Pile Top RCD Drill Rig:

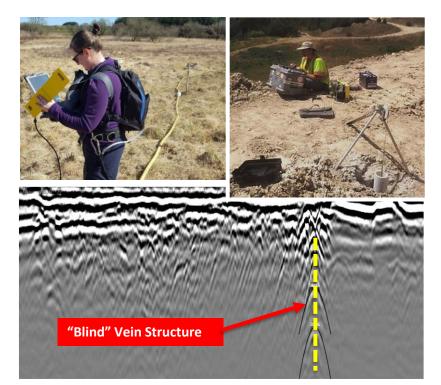
- Manufactured in Germany, South Korea & UK
- Used in Construction Industry: Foundations for Buildings, Bridges, Piers, Wind Turbines, Mine Shafts, etc
- Pile Top RCD Can be used to Extract sub-vertical Veins
- Large Diameter Drill Bits enable Extraction of 1-6m Wide Veins
- Capable of drilling hard Rock (UCS of 350MPa) to below 300m depth
- Reverse Circulation Drilling method ("RCD"):
 - Airlifts Drill Cuttings as "slurry" to surface

Advantages of SMD:

- Very Safe No Operators or Equipment required underground
- Minimal Dilution Precise Targeting of Ore Vein
- Replaces Conventional Mining, Drill & Blast & Primary Crushing
- Cost Effective Low Capital & Operating Costs
- Enables Rapid & Selective Mining Development & Ore Blending
- Environmentally Friendly:
 - Lower Energy Consumption
 - Water is Recycled
 - No Dust, No Vibration & Relatively Quiet operation
 - Rehabilitation of Drill Site is Rapid
 - No Tailings or Waste Backfill of RCD hole



Vein Mapping Technology



Acoustic/Optical Borehole Televiewer:

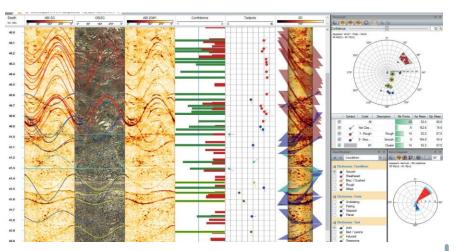
- Lowered by winch into Drill Holes after completion
- Drill Hole Orientation Survey is highly accurate
- Sonic pulses transmitted and return signal recorded
- Vein, RQD, Fracture & Joint Orientations Confirmed insitu
- Engineering Data collected evaluated for SMD operation

Ground Penetrating Radar:

- Rough Terrain Antenna "snake" dragged through jungle
- Radio signals Transmitted
- Reflected Pulse Return signal Recorded
- "See the Vein" within Bedrock below Soil-Colluvium "Cover"

Diamond Core & RC/DTH Drill Holes:

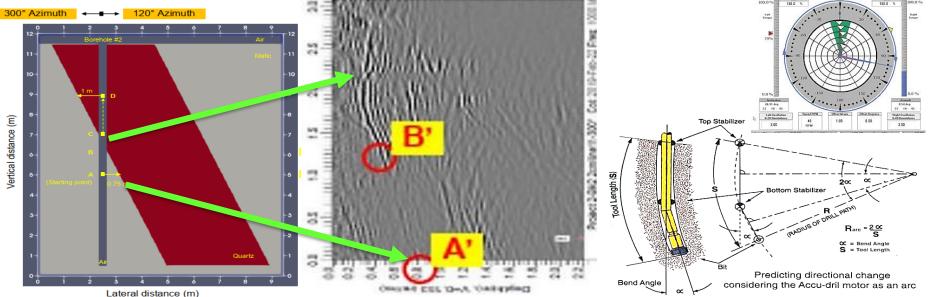
- Orientated Core used to Confirm Vein Structure
- Geology, RQD, Fractures, Joints, Hardness, Strength Data
- Geochemical Assaying of Vein & Alteration halo
- Engineering Data evaluated for SMD operation
- Geo-Metallurgical Data evaluated for Mill operation
- Resource Estimation



Vein Mapping & Directional Steering Technology



Novamera Inc: Anaconda Mining Inc & Memorial University of Newfoundland Pilot Hole drilled into Vein and Borehole Radar Probe lowered into hole Subsurface Imaging using GPR & Direction Locator (Patent pending) guides pilot Hole down dip, staying midway between hanging wall and foot wall Survey Tool - Measures Continuous Hole Orientation (Azimuth, Dip & Depth) Borehole Radar Imaging "Sees the Vein" by Varying Radio Signal Frequency Directional Steering Motor Tool steers the Pilot Hole to "Follow the Vein"





Drill Bit Cutter Technology

Novamera has 8 Custom Innovation Patents pending:

Near Borehole Imaging Tool ("NBIT") Developments:

- Directionality improvements to Reflected Return Pulse signal
- Integrate Survey Tool into GPR & Wireline Tool

Drill Bit Developments:

- "Stinger" follows pilot hole trace within the Vein
- Deviation of 1° per 3m run with Drill Tube "Joiner"











novamera

- Hole Diameter 1.0 6.8m varied to suit Vein width.
- Number of Roller Bit Cutters depends on Hole Diameter
- Cutter Selection depends on "Drillability" Rock Parameters:
 - Hardness, Abrasivity, Tensile & Compressive Strength
- Tungsten-Carbide Bit & Matrix Metallurgy Continuous Development
- Manufactured in South Korea, Germany, Sweden, UK & Canada
- Series 13 Roller Bit Cutters: Button, Tooth, Disc or Universal Types

Pile Top RCD Drill Rig

Features:

Reverse Circulation Drilling method ("RCD"):

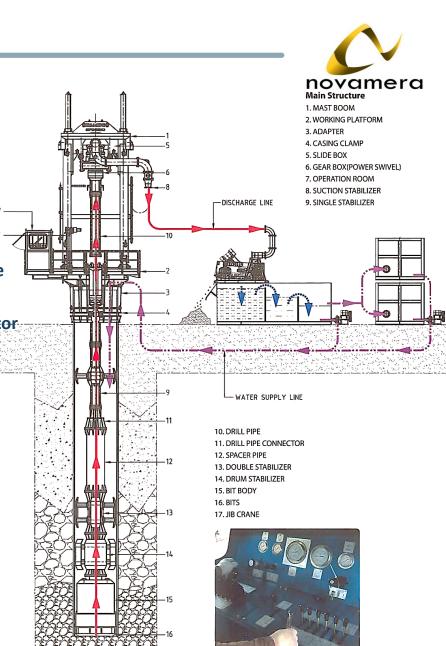
- Water added to hole outside the Drill Pipe
- Compressed Air injected through the Drill Pipe
- Solid Cuttings enter the Cutting Head-Suction opening
- Air-Liquid flow "Lifts" Cuttings to surface inside Drill Tube

Standard Equipment for Pile Top Operation:

- Power Pack, Air Compressor, Support Crane, Casing Rotator.
- 1 Operator + 2 Offsiders
- Wireless Remote Monitoring & Control

Pile Top RCD Operation Sequence:

- 1. Casing Rotator used to install Casing for Support
- 2. RCD Drill lifted by Crane and Clamped onto Casing
- 3. Crane lifts Bottom Hole Assembly into Drill
- 4. Bottom Hole Assembly is attached to Power Swivel
- 5. Water pumped into the Hole and Drilling proceeds
- 6. Drill Rod String is extended by adding 3m Drill Pipe runs
- 7. Stabilizers are fitted to support the Drill String
- 8. Drill Cuttings are de-watered by Cyclone and Mud Tanks
- 9. Water Recycled by Mud Tanks for Re-Use by RCD Drill
- 10. Drill Tube and Bottom Hole Assembly recovered



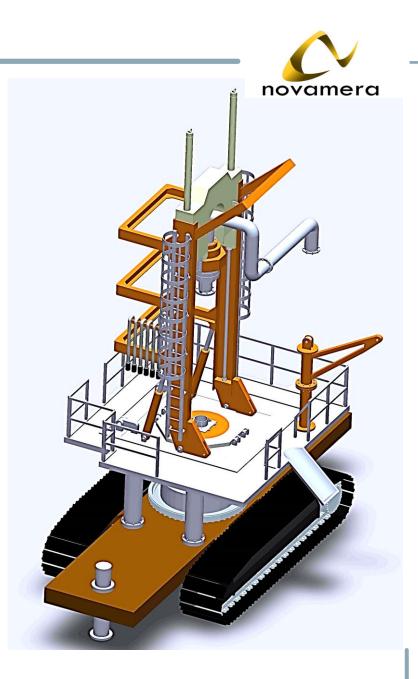
Mobile Pile Top RCD Drill Rig

Mobile Crawler Track-Mounted Design:

- Engineering Drawings already prepared (Novamera)
- No Support Crane Required
- Power Pack
- Air Compressor
- Electrical Power Option
- 1 Operator + 2 Offsiders
- Wireless Remote Monitoring & Control

Envisaged Pile Top RCD Mining Operation:

- 1. Bottom Hole Assembly is attached to Power Swivel
- 2. Water pumped into the Hole and Drilling proceeds
- 3. RCD Drills and follows the Vein using GPR Imaging
- 4. Drill Rod String is extended by adding 3m Drill Pipe runs
- 5. Stabilizers are fitted to support the Drill String
- 6. Drill Cuttings are pumped as "slurry" direct to Mill
- 7. Water is recycled for re-use in Drilling Operation
- 8. Drill Bit and Drill Tube recovered when EOH reached
- 9. RCD Drill Rig moves onto next Drill Site
- 10. A 2-4m "Stope" left between holes is Mined later
- 11. RCD Hole is backfilled with Waste and Mill Tailings
- 12. Rehabilitation & Revegetation of Drill Site commences





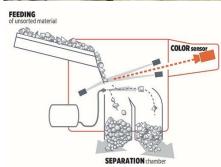
Beneficiation of Drill Cuttings













Drill Cuttings provide direct Run-Of-Mine Feed:

- Real Time Assaying of Cuttings Waste or Ore streams
- Secondary-Tertiary Crushing: VSI/Cone Crusher to -2mm

Gravity Concentration Plant (Wet):

- -1mm Screened Slurry processed to Recover GR-Gold
- Gekko IPJ, Falcon, Knelson Concentrators

Dense Media Separation Plant (Wet/Dry):

- 2-1mm processed to Concentrate Sulphide Ore Feed
- Sepro Condor

Ore Sorters (Dry):

- Magnetic Separator Remove/Recover Magnetite
- TOMRA, Optosort LIBS X-Ray & Color Sorters
- Concentrate Sulphide Ore Feed

Advantages:

- Low Capital & Low Operating Costs
- Highly Effective in "Up-Grading" Mill Feed
- Early Rejection of Waste Minimize Dilution & Handling
- Waste is Returned to the RCD Hole as Backfill
- Water is Recycled for re-use
- Fully Automated, Compact Size & Easily Transported
- Suitable for Satellite Mining Operations



Water Recycling & Waste-Tailings Disposal

Each RCD Hole can be used as a Temporary Water Storage Facility for the next Drilling Operation

Waste Cuttings de-watered by De-Sander/Filter Press & Returned to the RCD Hole as Dry Backfill

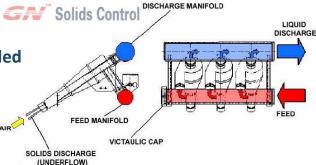
Tailings (Wet or Dry) from the Mill is Returned to the RCD Hole void:

- Settling of Wet Tailings is aided by "Columnar" configuration of Hole & Water Currents
- Precipitation by Mineral Turbidity can be Expedited by addition of Flocculants/Coagulants
- Water is Clarified and Recovered from Top of Column
- Water is Re-used in Drilling & Milling operations

Paste Tailings can be Backfilled in RCD Hole void:

Paste Backfill can also be Cemented/Neutralized if needed











Rehabilitation of Drill Site & Mine Closure

SMD operation facilitates Rapid Restoration of the "mined path" above Veins

Rehabilitation commences after the RCD Drill has moved onto next Drill Site:

- Stockpiled Topsoil is Replaced on the Drill Site
- Dressing, Seeding & Sapling Planting commences
- Rehabilitation facilitated using existing Water Storage Ponds

Water Ponds used as Dams & Wildlife Habitat after Mine Closure







Thank you for your interest

Contacts:

KOREAN METALS EXPLORATION Pty Ltd

Chris Sennitt Managing Director Email: chris@koreanmetals.com Phone: +61 413 314 750

NOVAMERA Inc Dustin Angelo CEO Email: <u>dustin.angelo@gmail.com</u> Phone: 416-315-1868 (Canada)

www.koreanmetals.com

